



INSTALLATION INSTRUCTIONS

LAYOUT:

Step 1: Stretch a taut line outlining the area to be enclosed. Distribute installation material along this line.

Step 2: Dig postholes to the following recommendations:

Post Type	Hole Dia. ¹	Hole Depth ¹
In-Line	12"	3 ½'
Corner	18"	3 ½'

Post Size ²	O.D.	Hole Centers
3"	2.875"	96 "
4"	4"	97 ½"

POST BRACKET ASSEMBLY:

Step 3: Assemble post brackets beveled edge down. Line posts require four (4) brackets on opposite sides in line. Terminal post and gate posts require only two (2) brackets. Corner posts require four (4) brackets placed at right angles. (Corner posts are field drilled.)

Step 4: Place post assembly in holes

FRAMEWORK ASSEMBLY & ALIGNMENT:

Step 5: Assemble horizontal rails in post brackets. To retain a “no ‘front’ or ‘back’” appearance, reverse prepunched rails each successive section. Hand tighten nuts.

Step 6: Vertically align framework while filling hole with concrete.
Note: Allow enough clearance from bottom rail to ground to accommodate panel and ground clearance.

PANEL ASSEMBLY:

Step 7: Insert stainless steel panel clips into horizontal rails.

Step 8: Secure vertical panels in place by using the stainless steel screws with the panel clips. Vertical panels adjacent to posts are not installed until Step 9.

FINAL ALIGNMENT & ADJUSTMENTS:

Step 9: Tighten all post bracket rail assemblies. Install remaining vertical panels. Install top channel.³

Step 10: Check entire fence for vertical and horizontal alignment prior to concrete set-up.

¹ Refer to local building codes for details

² Fence Industry Designation

³ Standard on all sections below 6', optional on 6' and higher sections